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HE and EMNs: challenges & opportunities EURAMET SC-H Snapshot – 20.04.2023

Steam Methane Reforming (SMR)

- Accounts for >95% production
- Uses natural gas as feedstock
- High energy requirements
- CCS required
- "Grey" and "blue" hydrogen

 $CH_4 + H_2O \rightarrow CO + 3H_2$

 $CO + H_2O \xrightarrow[WGSR]{} CO_2 + H_2$

Electrolysis

- H₂ production from water
- "Green" hydrogen if electricity generated from renewables
- Otherwise "blue" hydrogen

 $2H_2O \rightarrow 2H_2 + O_2$

ISO 14687-2

Hydrogen fuel — PEMFC for road vehicles

Impurity	Amount fraction (ppm)		
Helium	300		
Nitrogen	100		
Argon	100		
Water	5		
Oxygen	5		
Carbon dioxide	2		
Total hydrocarbons	2		
Formic acid	0.2		
Carbon monoxide	0.2		
Ammonia	0.1		
Total halogenated	0.05		
Formaldehyde	0.01		
Total sulphur	0.004		



H2 and NG utilisation: needs from stakeholders

- Optimization of the processes of H2 liquefaction and storage
 - Need at production/storage with impact on industrial processes and end users (mobility, residential, long-term storage).
- Methods and technologies of H2 blending/deblending in NG networks to meet different customer requirements
 - Need in many applications with impact in **gas quality** and optimization of separation processes.
- On-line process measurements and on-site traceability at production facilities, storage vessels, and pipelines for gas quality assurance
 - Calibration standards for (trace) water in H2 and HENG wider pressure range
 - Deployable infrastructure (transportable/mobile standards) in situ sensor calibration.



On-going projects focused on H2 and HENG

- JRP 19ENG03 MefHySto "Metrology for advanced hydrogen storage solutions" (2020-23)
- JRP 20IND13 DECARB "Metrology for decarbonising the gas grid" (2021-2024)
- JRP 20IND06 PROMETH20 "Metrology for trace water in ultrapure process gases" (2021-2024)
- JRP 21GRD05 Met4H2 "Metrology for the hydrogen supply chain" (2022-2025)
- HORIZON-JTI-CLEANH2 THOTH2 "Novel methods of testing for measurement of natural gas and hydrogen mixtures" (2023-2025)



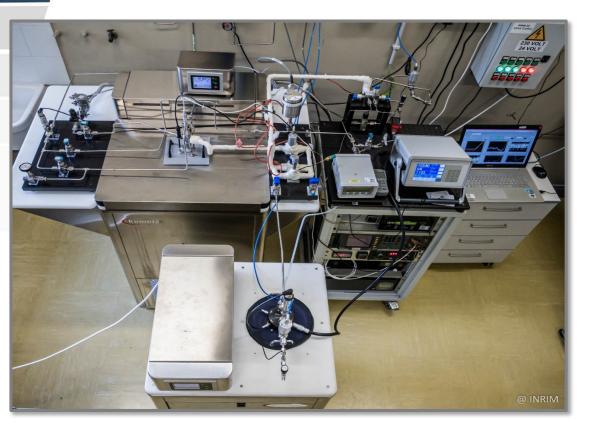






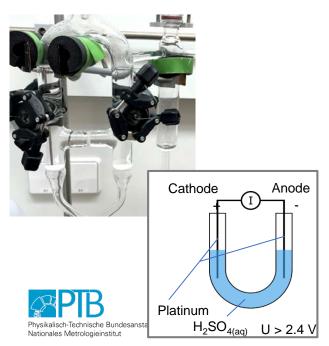
PROMETH2O achievements: primary standards for trace water





LFP primary humidity generator - Mark 2

- □ Frost-point temperature: -105 °C to -20 °C
- □ Water vapour amount fraction: 5 ppb to 1500 ppm
- \Box Pressure: 200 hPa to 0.68 MPa (N₂ and Ar)



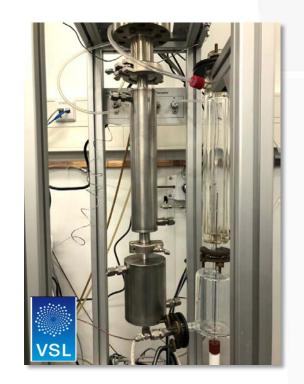
Details of the electrolysis cell

Coulometric Trace Water Generator (CTWG)

- Amount fraction > 5 ppb
- Rel. uncertainty: 8 %

Permeation system based on a passivated MSB

□ Range: 50 ppb to 5 ppm



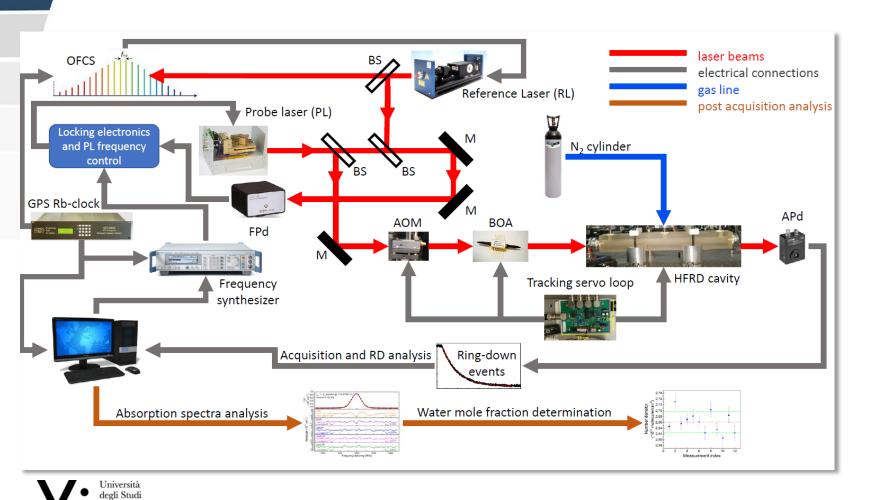


PROMETH2O achievements: improved comb-assisted CRDS optical



analysers

della Campania Luigi Vanvitelli

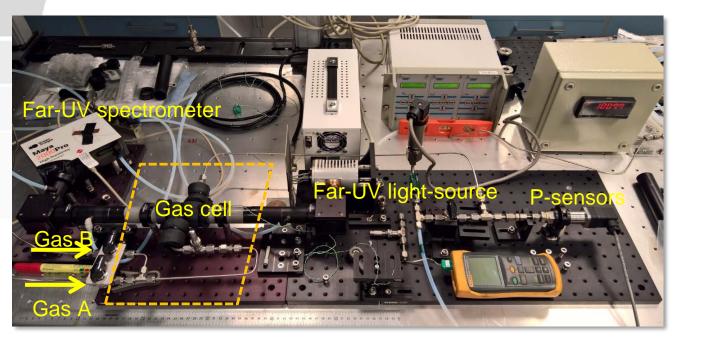


Water mole fraction (nmol/mol) Measurement index

 $x_w = (671 \pm 4) nmol/mol$

Contribution	Туре А	Туре В	
(k=1)	(%)		
Statistical	0.5		
Line strength		0.3	
Frequency scale		Negl.	
Line shape model (SDVP)		0.1	
RD per point & frequency step		< 0.2	
Laser scan width		< 0.2	
Gas temperature		0.05	
Partition function		0.04	
Pressure		0.05	
Overall combined uncertainty = 0.7 %			
DI RICERCA METROLOGICA			

PROMETH2O achievements: improved trace water analysers and enhancement factor measurements



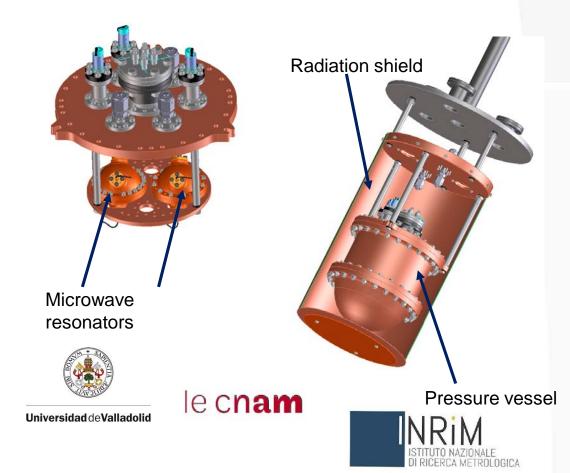
Far-UV system

- highly-modular gas cells: (0.5 to 100) cm;
- flow or static measurement: (0 to 100) bar;
 - 100-cm cell with DURSAN[®] coatings;
 - two-way spectra analysis: "full" and "DOAS"

Microwave-based trace water hygrometers

MET H₂O

to measure the enhancement of H_2O vapour in N_2 , Ar, and H_2



What's next?

Ι.

- Hydrogen economy
 - Storage of hydrogen (hydrides, NG grid, geological)
- EU "Hydrogen Valleys"
- □ (Trace) water measurement [@ sub-ppm]
- □ Sensor stability issues, e.g. on-site calibration
- II. Novel humidity sensor concepts
 - MEMS, NEMS, and photonics RR
 - Resonators with mass sensitivities (∂f/∂m) better than 1 Hz/fg
 - □ IIoT, traceability issues, ...
- III. Future Comparisons
 - □ "Are we ready for a KC in the trace water regime?"

